

# Work Order ID 96992

February-13-13 3:00:51 PM

\*96992\*

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Item ID: D139-799-012

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Maintenance Step

Start Date: 2/13/13 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 2/15/13 Req'd Qty: 1.00 \*1\*

Customer:

Reference:

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
IIN-D139-799	G								
100		0.00							
*100*									
DC		0.00							
Document Control	Memo Photocopy bluefile & type labels per PPP D139-799-012 CHG004								
110	Pick Kit	0.00							
*110*									
Packaging		0.00							
Packaging	Memo								
120	QC4- 100% Inspect kits for completeness	0.00							
*120*									
QC		0.00							
Quality Control	Memo								

4 Hydr MGS 13-3-12 (4)

4 \_\_\_\_\_ 13-03-12 JB

4 \_\_\_\_\_

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Item ID: D139-799-012

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Maintenance Step

Start Date: 2/13/13 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 2/15/13 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
*130*									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D139-799-012								
	Location: <u>FG 023</u>								
	PPP rev: <u>B</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
*140*									
QC	Memo	0.00							
Quality Control									

(4x) 13-03-19

MCS 13-03-19

13-03-19

# Picklist Print

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Work Order ID: 96992  
Parent Item: D139-799-012  
Parent Item Name: Maintenance Step

Start Date: 2/13/13

Required Date: 2/15/13

Start Qty: 1.00  
4

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 10-10-20 JLM VERIFIED BY:DD IPP REV:B AS PER ECN 11-598 11-06-05 JLM VERF BY:DD IPP Rev:C 11.09.27 PER CHG003 DD verf:EC  
IPP Rev:D 12.10.31 PER CHG004 DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
<b>AN6H12A</b> Bolt		Purchased	No				Each	64.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST339		64							
				123556		64							
<b>AN6H13A</b> Bolt		Purchased	No				Each	31.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST339		31							
				123556		4							
				123831		27							
<b>D4092-042</b> Maintenance Step Assembly		Manufactured	No			110	Each	4.0000	1				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST270		4							
				92880		4							
<b>NAS1149D0663J</b> Washer		Purchased	No			110	Each	14.0000	6				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST294		14							
				123265		6							
				123900		8							

28 JA

M1209734

4x123356

28 JA

123831

4 JA

92880

6 124670 24 JA

13-03-12

## 5.0 PARTS LIST

Qty -011	Qty -012	Qty -015	Qty -017	Qty -019	Qty -112	Part Number	Description
X						D139-799-011	MAINTENANCE STEP KIT, LH
	X					D139-799-012	MAINTENANCE STEP KIT, RH
		X				D139-799-015	ENGINE WASH KIT
			X			D139-799-017	CARGO FLOOR PROTECTOR KIT
				X		D139-799-019	CABIN FLOOR PROTECTOR KIT
					X	D139-799-112	MAINTENANCE STEP WITH GRAB BAR KIT, RH
			2			D3580-1	JOGGLE BRACKET
			2	8		D3628-1	CUPPED WASHER
1	1					D4092-041	MAINTENANCE STEP ASSEMBLY
						D4092-042	MAINTENANCE STEP ASSEMBLY
		2				D4121-1	HOSE ASSEMBLY
		1				D4121-3	HOSE ASSEMBLY
		1				D4121-5	HOSE ASSEMBLY
				1		D4130-1	FWD CABIN FLOOR PROTECTOR
				1		D4130-3	AFT CABIN FLOOR PROTECTOR
			1			D4130-5	FWD CARGO FLOOR PROTECTOR
			1			D4130-7	CENTER CARGO FLOOR PROTECTOR
			1			D4130-9	AFT CARGO FLOOR PROTECTOR
		1				D4131-041	MANIFOLD ASSEMBLY
		1				D4131-043	DOUBLER ASSEMBLY
		2				D4146-1	FITTING
			1			D4153-1	JOGGLE BRACKET
			1			D4153-3	JOGGLE BRACKET
				4		D4153-5	CLAMP PLATE
			2			D4166-1	PLACARD, MAX LOAD
		2				D4182-1	FITTING, QUICK DISCONNECT
		1				D4384-1	PLACARD
					1	D4526-042	MAINTENANCE STEP ASSEMBLY, RH
2	2				2	AN6H12A	BOLT
2	2				2	AN6H13A	BOLT
		4				AN526-1032R16	SCREW
		2				AN832-6J	UNION
		4				AN924-6J	NUT
		20				MS21919WDG09	CLAMP
6	6				6	NAS1149D0663J	WASHER (or AN960JD616)
		2				NAS1149C0932R	WASHER (or AN960C916L)

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Revision: G  
Date: 12.09.18